

1362 - 1363 - 1364 : Drop Head Threaders



The + product:

Lubrification and chip removal assisted by large openings. **Die position markings** remain perfectly visible at all times. **Guide hole** for self-centring of die-head.

Description

Heads with notched octagonal (or splined) drive for securing within the housing.

Cap for accurate positioning of dies. Also allows them to be turned around to cut threads tight up against walls without risking to be pulled out.

Long-reach centring guide for easy operation.

Compatible with manual interchangeable head threader, Mini Phenix and Phenix III, according to capacity.

To be threaded with the Mini Phenix ref. 138020 /138021, use only steel BSPT heads up to Ø 1.1/4".

For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

* Retaining pin must be removed when used with the Phenix IIB / Phenix III threading machines (ref 1375).

Compatibility:

A = ratchet Housing 1360, ratchet Housing 1362, Phenix Mini, Phenix IIB, Phenix III, Phenix IV.

B = ratchet Housing 1364, Phenix IIB, Phenix III.

C = ratchet Housing 1363, Phenix IV.

D = ratchet Housing 1360, ratchet Housing 1362, Phenix Mini, Phenix IIB, Phenix III.

References

Sku	Compatibility	Drive	Type of thread	ø"	Ø mm	kg
136341	А	Octogonal	Right hand BSPT	3/8	12/17	0,445
136342	А	Octogonal	Right hand BSPT	1/2	15/21	0,520
136343	Α	Octogonal	Right hand BSPT	3/4	20/27	0,570
136344	Α	Octogonal	Right hand BSPT	1	26/34	0,720
136345	Α	Octogonal	Right hand BSPT	1.1/4	33/42	0,720
136346	В	Splined	Right hand BSPT	1.1/2*	40/49	2,000
136347	В	Splined	Right hand BSPT	2*	50/60	2,150
136348	С	Octogonal	Right hand BSPT	1.1/2	40/49	1,670
136349	С	Octogonal	Right hand BSPT	2	50/60	1,560
136244	D	Octogonal	Left hand BSPT	1/2	15/21	0,510
136246	D	Octogonal	Left hand BSPT	1	26/34	0,720
136448	В	Splined	Left hand BSPT	1.1/2*	40/49	1,980
136449	В	Splined	Left hand BSPT	2*	50/60	2,150
136350	Α	Octogonal	NPT	1/4	8/13	0,450
136351	Α	Octogonal	NPT	3/8	12/17	0,430
136352	Α	Octogonal	NPT	1/2	15/21	0,520
136353	Α	Octogonal	NPT	3/4	20/27	0,570
136340	Α	Octogonal	Right hand BSPT	1/4	8/13	0,460
136354	Α	Octogonal	NPT	1	26/34	0,720
136355	Α	Octogonal	NPT	1.1/4	33/42	0,730
136356	В	Splined	NPT	1.1/2*	40/49	2,000
136357	В	Splined	NPT	2*	50/60	2,160
136358	С	Octogonal	NPT	1.1/2	40/49	1,670
136359	С	Octogonal	NPT	2	50/60	1,560

