

# 1621: Threading Machine 2"











### The + product:

Automatic opening or manually operated threading head.

Quick, simple thread size adjustment.

**Hammer-type chuck** and long jaws to rapidly, firmly and safely secure the pipe.

**Safety switch** avoids accidental operation.

**Universal motor** designed for harsh condition. Can withstand voltage drops of up to 80 V.

#### **Description**

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7.

For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

Heavy-duty dies of HSS or standard grade steel.

Five-blade reamer for a clean, accurate result.

Body 330 mm long for threading short lengths of pipe. The body is angled at 2.2° to drain the oil from the pipe.

Safety pedal for starting and stopping the machine.

Self-priming gear-style oil pump.

Raised strainer avoids oil contamination by iron filings.

Variable oil flow control.

## **More Information**

Capacity	Steel: BSPT, NPT Ø 1/4" - 2". BSPP Ø 1/2" - 2". Stainless steel: BSPT, NPT Ø 1/4" - 2".
Tips	Use specially-designed dies and cutting wheels when working with zinc-coated and stainless steel.
Supplied with	<ul> <li>- 1 automatic 1/2" to 2" BSPT and NPT threading head,</li> <li>- 1 set of right-hand BSPT dies 1/2" - 3/4",</li> <li>- 1 set of right-hand BSPT dies 1" - 2",</li> <li>- 1 set of carbon brushes,</li> <li>- 1 steel pipe cutting wheel,</li> <li>- 3 support legs,</li> <li>- 1 safety pedal.</li> </ul>

## References

Sku	Motor	Power W	Composition	Dies	Speed rpm	Size mm	kg	
162120	Single phase Universal 230 V motor	1100	Ø ": 1/2 - 3/4, 1 - 2. Ø mm: 15/21 - 20/27, 26/34 - 50/60	Right-hand BSPT	38	1160 x 650 x 1100	101	

