

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Synthetic Threading Oil
Product code : 110605
Type of product : Use in lubricants
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Consumer use, Industrial use
Use of the substance/mixture : Special machining fluid for threads
Function or use category : Lubricants and additives

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

VIRAX SAS
39, quai Marne - CS 40197
FR 51206 EPERNAY Cedex
T +33 (0)3 26 59 56 56, F +33 (0)3 26 59 56 60
hse@virax.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Edinburgh Centre) Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA	0344 892 0111	Only for healthcare professionals
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP].

No labelling applicable

2.3. Other hazards

PBT: not yet assessed

vPvB: not yet assessed

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Take off immediately all contaminated clothing. Rinse skin with water/shower.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	: Do NOT induce vomiting. Do not use neutralisation products. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: Can occur: gastrointestinal disturbance.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: carbon dioxide (CO ₂), powder, alcohol-resistant foam, water spray.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Carbon monoxide. Carbon dioxide. fume.

5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Self-contained breathing apparatus. Do not attempt to take action without suitable protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.
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6.1.1. For non-emergency personnel

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| Protective equipment | : Wear recommended personal protective equipment. |
| Emergency procedures | : Ventilate spillage area. Evacuate unnecessary personnel. |

6.1.2. For emergency responders

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|----------------------|--|
| Protective equipment | : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection". |
| Emergency procedures | : Ventilate area. Evacuate unnecessary personnel. |

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

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|-------------------------|--|
| For containment | : Absorb spilled material with sand or earth. |
| Methods for cleaning up | : Take up liquid spill into absorbent material. Collect spillage. Store away from other materials. |
| Other information | : Dispose of materials or solid residues at an authorized site. |

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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| Precautions for safe handling | : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with the skin and the eyes. |
| Hygiene measures | : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. |

7.2. Conditions for safe storage, including any incompatibilities

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|------------------------------|---|
| Technical measures | : Keep in a cool, well-ventilated place away from heat. |
| Storage conditions | : Store tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. |
| Information on mixed storage | : Keep away from food, drink and animal feeding stuffs. |
| Storage area | : Keep out of frost. Store away from heat. |
| Packaging materials | : Store always product in container of same material as original container. |

7.3. Specific end use(s)

See Section 1.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

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8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

The usual precautionary measures are to be adhered to when handling chemicals. Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses. Use eye protection according to EN 166, designed to protect against liquid splashes.

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing. Safety foot-wear

Hand protection:

Protective gloves. Chemical resistant gloves (according to European standard NF ISO 374-1 or equivalent). Chloroprene rubber. Nitrile rubber gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Time of penetration is to be checked with the glove producer

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Protective gloves	Nitrile rubber (NBR), Chloroprene rubber (CR)	6 (> 480 minutes)			

Other skin protection

Materials for protective clothing:

Wear suitable protective clothing

8.2.2.3. Respiratory protection

Respiratory protection:

Wear appropriate mask. Breathing apparatus with filter. Self contained breathing apparatus, in case of emergency

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Other information:

Do not eat, drink or smoke during use. Always wash hands after handling the product. Keep away from food, drink and animal feedingstuffs.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: red.
Odour	: odourless.
Odour threshold	: Not available

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Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Non flammable, Not self-igniting
Explosive properties	: None known.
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: 8 at 20 °C
Viscosity, kinematic	: 12,9 mm²/s à 40°C
Solubility	: completely miscible in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1,11 g/cm³ at 20 °C
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : 0 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

Hazardous gas/vapours are formed in the event of decomposition (see section 10).

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)

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Skin corrosion/irritation	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met) pH: 8 at 20 °C
Serious eye damage/irritation	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met) pH: 8 at 20 °C
Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)

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Viscosity, kinematic	12,9 mm ² /s à 40°C
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11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties	: No data available
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11.2.2. Other information

Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met
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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)
Hazardous to the aquatic environment, long-term (chronic)	: Not classified (Based on available data, the classification criteria are not met) (Based on available data, the classification criteria are not met)

12.2. Persistence and degradability

Synthetic Threading Oil

Persistence and degradability	Not established.
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12.3. Bioaccumulative potential

Synthetic Threading Oil

Bioaccumulative potential	Not established.
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12.4. Mobility in soil

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Ecology - soil

Do not allow product to spread into the environment.

12.5. Results of PBT and vPvB assessment

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PBT: not yet assessed

vPvB: not yet assessed

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : No data available.

12.7. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations : Disposal must be done according to official regulations.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Disposal must be done according to official regulations.
Additional information : Do not re-use empty containers.
Ecological waste information : Avoid release to the environment.
European List of Waste (LoW, EC 2000/532) : Code Waste to be completed according to the use and the list of Decision 2000/352 / EC
12 01 09* - machining emulsions and solutions free of halogens
12 01 10* - synthetic machining oils

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

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14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content : 0 g/l

Seveso Directive (Disaster Risk Reduction)

Seveso III Part II (Named dangerous substances)	Qualifying quantity (tonnes)	
	Lower-tier	Upper-tier
Not relevant		

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

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Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Ensure all national/local regulations are observed

Germany

Air Quality Control (TA Luft)					
Category	Class	Applicable on	Local name	Max. mass flow	Max. mass concentration

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
1.1	Trade name	Modified	
1.1	Name	Added	
1.2	Use of the substance/mixture	Modified	
2.1	Adverse physicochemical, human health and environmental effects	Added	
2.2	No labelling obligation	Added	
4.1	First-aid measures after ingestion	Modified	
4.1	First-aid measures after skin contact	Modified	
4.1	First-aid measures after inhalation	Modified	
4.1	First-aid measures after eye contact	Modified	
4.1	First-aid measures for first aider	Added	
4.2	Symptoms/effects after skin contact	Added	
4.2	Symptoms/effects after inhalation	Added	
4.2	Symptoms/effects after eye contact	Added	
4.3	Other medical advice or treatment	Added	
5.1	Unsuitable extinguishing media	Modified	
5.1	Suitable extinguishing media	Modified	
5.2	Hazardous decomposition products in case of fire	Modified	
5.2	Fire hazard	Added	
5.2	Explosion hazard	Added	
5.3	Firefighting instructions	Modified	
5.3	Protection during firefighting	Modified	
6.1	Emergency procedures	Modified	
6.1	General measures	Added	

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Indication of changes			
Section	Changed item	Change	Comments
6.1	Protective equipment	Added	
7.1	Hygiene measures	Modified	
8.2	Eye protection	Modified	
9	Colour	Modified	
10.2	Chemical stability	Added	
11.1	Reason for no classification	Added	
12.6	Adverse effects on the environment caused by endocrine disrupting properties	Added	
13.1	Waste disposal recommendations	Modified	
16	Data sources	Modified	
16	Abbreviations and acronyms	Modified	

Abbreviations and acronyms:	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
SDS	Safety Data Sheet
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DSD	Dangerous Substances Directive 67/548/EEC
DPD	Dangerous Preparations Directive 1999/45/EC
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
OECD	Organisation for Economic Co-operation and Development
BCF	Bioconcentration factor
TLM	Median Tolerance Limit
ATE	Acute Toxicity Estimate
EC50	Median effective concentration
LC50	Median lethal concentration
LD50	Median lethal dose
PBT	Persistent Bioaccumulative Toxic
vPvB	Very Persistent and Very Bioaccumulative
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number

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Abbreviations and acronyms:	
EN	European Standard
IARC	International Agency for Research on Cancer
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OEL	Occupational Exposure Limit
PNEC	Predicted No-Effect Concentration
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
ED	Endocrine disruptor
TRGS	Technical Rules for Hazardous Substances
IOELV	Indicative Occupational Exposure Limit Value
WGK	Water Hazard Class
ACGIH	American Conference of Government Industrial Hygienists
AIHA	American International Health Alliance
ANAC	National Agency for Civil Aviation
ANTAQ	National Agency for Waterway Transport
ANTT	National Overland Transport Agency
AwSV	Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV)
BetrSichV	Industrial Safety Ordinance (BetrSichV)
BS EN	British Standard
EWC	European waste catalogue
ChemOzonSchichtV	Ordinance on Substances Harmful to the Ozone Layer (ChemOzonSchichtV)
ChemVerbotsV	Prohibition of Chemicals Ordinance (ChemVerbotsV)
ChemVOCFarbV	Chemical VOC Paint Regulation (ChemVOCFarbV)
CSA	Chemical safety assessment
CWÜV	Ordinance Implementing the Chemical Weapons Convention (CWÜV)
DFG	German Research Foundation
DGUV	German Social Accident Insurance
DOT	Department of Transport
DPC	Direction of Ports and Coasts (Transport in Brazilian waters)
EINECS	European Inventory of Existing Commercial Chemical Substances
EPA	Environmental Protection Agency
PPE	Personal protection equipment
TF	Technical function

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Abbreviations and acronyms:	
ICG	Interchangeable component group
GÜG	Precursors Monitoring Act (GÜG)
IC	Interchangeable component
ICAO	International Civil Aviation Organization
IDLH	Immediately Dangerous to Life and Health
IMO	International Maritime Organization
INSQ	Mexican national Inventory of Chemical Substances
JArbSchG	Act on the Protection of Young People in Employment (JArbSchG)
KrWaffKontrG	Weapons of War Act (KrWaffKontrG)
NDSL	Canada NDSL (Non-Domestic Substances List)
DSL	Canada DSL (Domestic Substances List)
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
MuSchG	Act on the Protection of Working Mothers (MuSchG)
NIOSH	National Institute for Occupational Safety and Health
OSHA	Occupational Safety Health Administration
RBAC	RBAC n°175 (Brazilian Regulation of Civil Aviation) - Transport of hazardous articles in civil aircraft
RMM	Risk Management Measures
SprengG	Explosive Substances Act (SprengG)
TA Luft	Technical Instructions on Air Quality Control (TA Luft)
TLV	Threshold Limit Value
TDG	Transportation of Dangerous Goods
TWA	Time Weighted Average
UFI	Unique Formula Identifier
VbF	Ordinance on Flammable Liquids (VbF)
WRMG	Detergent and Cleaning Agent Act (WRMG)

Data sources

: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 . 22 ATP Inserted / Updated. Supplier's safety documents. ECHA (European Chemicals Agency).

Training advice

: Normal use of this product shall imply use in accordance with the instructions on the packaging.

Other information

: Ensure all national/local regulations are observed. **DISCLAIMER OF LIABILITY** The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.

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Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.